



S.C.P. s.a.

Suministros de Conectores
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AF8

Contact Size	Wire Size AWG	VEAM Contact Number	AF8 or M22520/1-01 Hand Tools			Model 400 BHD Pneumatic		Model 500 D Pneumatic	
			Turret	Setting	Color	Die Part No.	Locator Part No.	Die Part No.	Locator Part No.
20P	20	46730-20P	616266	20/4	Red	*****	*****	*****	*****
20S	20	46731	616266	20/4	Green	*****	*****	*****	*****
18P	18	46740P	TH485	20/4	Yellow	*****	*****	*****	*****
18S	18	46740S	TH485	20/4	Red	*****	*****	*****	*****
18P	20-22	46740-15P	TH485	20/4	Yellow	*****	*****	*****	*****
18S	20-22	46740-15S	TH485	20/4	Red	*****	*****	*****	*****
18P	16	46740-22P	TH485	16/6	Yellow	*****	*****	*****	*****
18S	16	46740-22S	TH485	16/6	Red	*****	*****	*****	*****
16S P	16	27911	616266	16/6	Red	414DA-16N	4314-2	*****	*****
16S S	16	27961	616266	16/6	Red	414DA-16N	4314-1	*****	*****
16S P	20-24	27911-13	616266	20/4	Red	*****	*****	*****	*****
16S S	20-24	27961-13	616266	20/4	Red	*****	*****	*****	*****
16S P	20	27911-15	616266	18/5	Red	414DA-16N	4314-2	*****	*****
16S S	20	27961-15	616266	18/5	Red	414DA-16N	4314-1	*****	*****
16S P	14-16	27911-20	616266	16/6	Red	414DA-12N or 16N	4314-2	*****	*****
16S S	14-16	27961-20	616266	16/6	Red	414DA-12N or 16N	4314-1	*****	*****
16S P	12-14	27911-26	616266	12/8	Red	414DA-12N	4314-1	*****	*****
16S S	12-14	27961-26	616266	12/8	Green	414DA-12N	4314-2	*****	*****
16 P	16	27913	616266	16/6	Blue	414DA-16N	4332	*****	*****
16 S	16	27963	616266	16/6	Green	414DA-16N	4332	*****	*****
16 P	24-26	27913-08	616266	20/4	Blue	*****	*****	*****	*****
16 S	24-26	27963-08	616266	20/4	Green	*****	*****	*****	*****
16 P	20-22	27913-12	616266	20/4	Blue	*****	*****	*****	*****
16 S	20-22	27963-12	616266	20/4	Green	*****	*****	*****	*****
16 P	20-24	27913-13	616266	20/4	Blue	*****	*****	*****	*****
16 S	20-24	27963-13	616266	20/4	Green	*****	*****	*****	*****
16 P	18-20	27913-15	616266	20/5	Blue	414DA-16N	4332	*****	*****
16 S	18-20	27963-15	616266	20/5	Green	414DA-16N	4333	*****	*****
16 P	14-16	27913-20	616266	16/6	Blue	414DA-12N or 16N	4332	*****	*****
16 S	14-16	27963-20	616266	14/7	Green	414DA-12N or 16N	4333	*****	*****
16 P	12-14	27913-26	616266	12/8	Blue	414DA-12N	4332	*****	*****
16 S	12-14	27963-26	616266	12/8	Green	414DA-12N	4333	*****	*****
12 P	8	27914-8	*****	*****	*****	414DA-8HEX or 8N	4330M	*****	*****
12 S	8	27964-8	*****	*****	*****	414DA-8HEX or 8N	4331M	*****	*****
12 P	20-22	27914-12	616266	20/4	Green	*****	*****	*****	*****
12 S	20-22	27964-12	616266	20/4	Green	*****	*****	*****	*****
12 P	14-18	27914-20	616266	12/8	Green	414DA-10N	4330	*****	*****
12 S	14-18	27964-20	616266	12/8	Green	414DA-10N	4331	*****	*****
12 P	2.5mm ²	27914-22	616266	12/8	Green	414DA-10N	4330	*****	*****
12 S	2.5mm ²	27964-22	616266	12/8	Green	414DA-10N	4331	*****	*****
12 P	12	27914-26	616266	12/8	Green	414DA-12N or 10N	4330	*****	*****
12 S	12	27964-26	616266	12/8	Green	414DA-12N or 10N	4331	*****	*****
12 P	4mm ²	27914-30	*****	*****	*****	414DA-10N	4330	*****	*****
12 S	4mm ²	27964-30	*****	*****	*****	414DA-10N	4331	*****	*****
12 P	10	27914-38	*****	*****	*****	414DA-10N	4330	*****	*****
12 S	10	27964-38	*****	*****	*****	414DA-10N	4331	*****	*****

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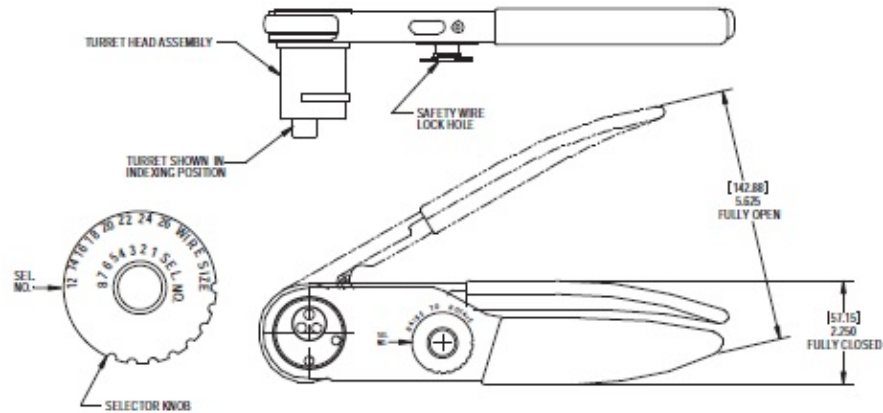
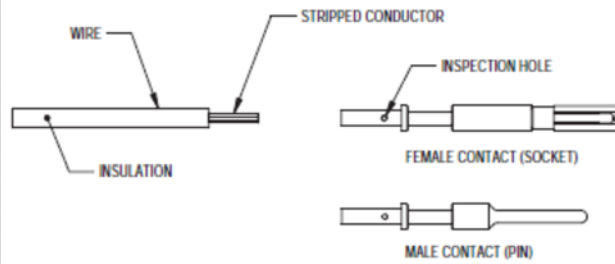
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Crimp Retention Forces Per MIL-C-39029B		
Wire Sizes	Silver or Tin-Plated Copper Wire Pounds Minimum	Nickel Plated Copper Wire Pounds Minimum
20	20	19
16	50	37
14	70	60
12	110	100
10	150	135
8	220	200
6	300	270
4	400	360
0	700	630
4/0	875	785



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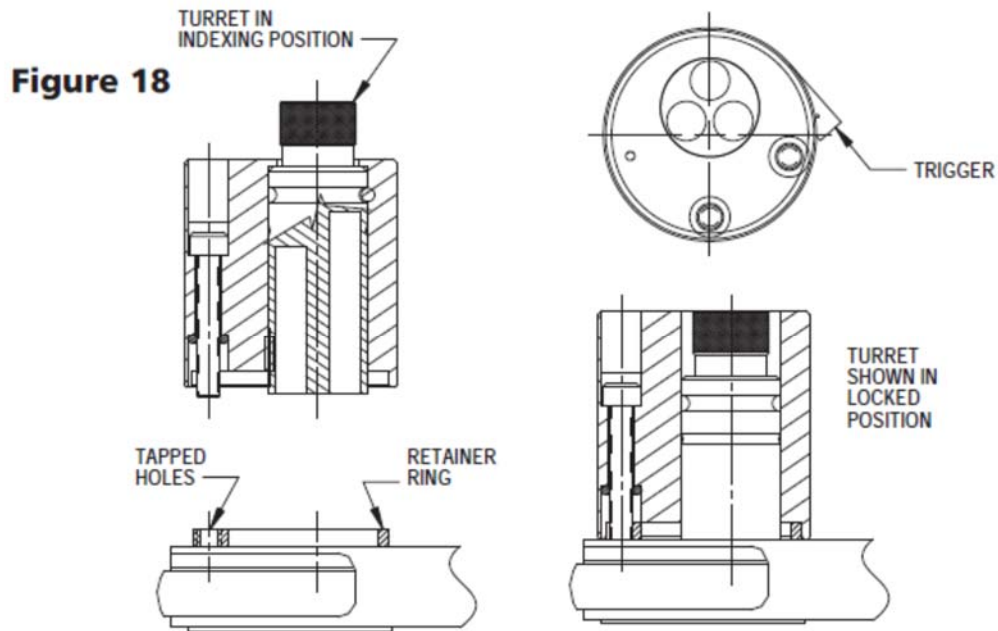
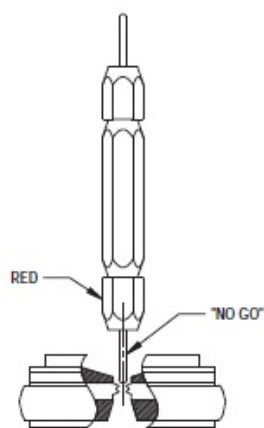
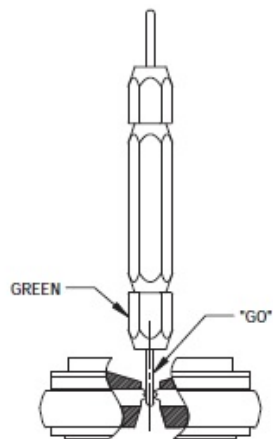
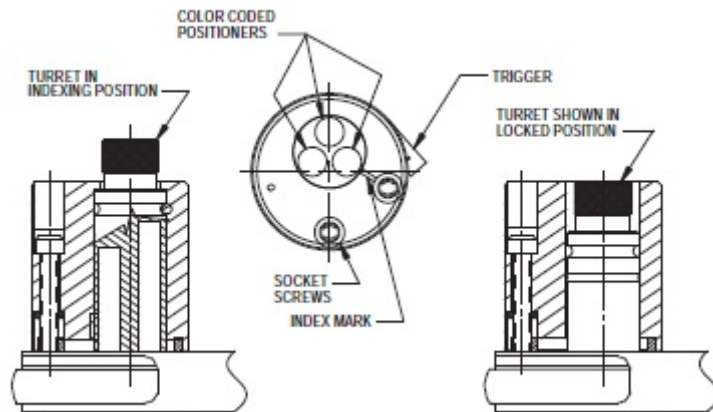


Figure 19a

Typical Data Plate

CONTACT	COLOR CODE	26	24	22	20	18	16	14	12	WIRE SIZE
-20	RED	1	2	3	4					SEL. No.
-16	BLUE				4	5	6			
-12	GREEN							7	8	

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